

ACRONI

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Narocnik / Kunde / Customer

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 St. / Nr. / No. Datum / Datum / Date

310038997-1 20.02.2012

Narocilo / Bestellung Nr. / Order No. **S4894-I disp.34512**
 Dobavni list / Lieferschein / Despatch note **310038997 iz/om/rom 20.02.2012**

Izdelek / Erzeugnis / Product Plates	Vrsta peči / Erschmelzunsart / Melting furnace E+VOD	Znak izvedenca TK Zeichen des sachverständigen Inspectors' stamp 	Znak proizvajalca Zeichen des Herstellerwerks Mark of the Manufacturer 
Specifikacije / Vorschriften / Specifications ASTM A240 Ed.10 ASME SA 240 - 2010 Section II Part A QQ-S-766D	Tip / W.nr. / Type 316L/316 316L/316	Pov. / Fläche / Finish No.1 No.:1	Koroz. test / In.krist.korr. / Corrosion test ASTM A262 PRACTICE E:OK
AMS 5507F/AMS 5524K EM 10028-7/ED.2008	S31603/S31600 SAE 30316L/30316 X2CrNiMo 17/12/2 / 1D X5CrNiMo 17/12/2 W.Nr.1.4404/1.4401	EN ISO 3651-2Method A:OK NACE MR 0103-2007 NACE MR 0175-2003	
PED/97/23/EC			

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. Pos. Item	St. sarže Schmelzen Nr. Heat No.	St. plošče Walztafel Plate No.	Teža neto Gewicht Weight kg	Dimenzije Abmessungen Dimensions	St. kom. Stückzahl Quantity	St. vzorca Probe Nr. Sample No.
4	278964	82091	6994	3.00 / 78 / 228	1	82091 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St.vzorca Probe Nr. Sample No.	Smer vzorca Proben lage Position	Nap.tecenja Dehn grenze Yield 0.2% Rp0.2	Nap.tecenja Dehn grenze Yield 1% Rp1	Nat.trdnost Zugfestigkeit Tensile str. Rm	Raztezek / Bruchdehnung / Bongation AS % A50 % A80 %	Kontrakt. Einschnürung Red. of area %	Trdota Harte Hardness HRB	Zlavoost / Kribschlag / Impact pf / smer bei lage s/posit. J
	MIN	30	75	40			95	
	MAX							
82091 T P		42,92	82,21	52,8	70,8	67	83	259 268 266 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vzdalzno / Längs / Longitudinal P - Precno / Quer / Transverse Upogib / Biege / Bend :

Zig in podpis
 Firmenstempel und Unterschrift
 Stamp and Signature
 19/72
 Cesta ljubljana 30, 1000 Ljubljana, Slovenija
 Member of Slovenian Steel Group

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Kemická analýza / Chemische Zusammensetzung / Chemical Composition

Sarža/Schmelzen Nr. / Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferite
278964	0.018	0.40	1.77	0.040	0.001	16.82	10.24	0.35	2.14	0.19	0.0584	<0.005	<0.005	

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV SÜD Gruppe.
 COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB : SLOVENIA - EU
 We confirm herewith that the delivered material complies with the terms of the order.

Zig in podpis
 Firmenstempel und Unterschrift
 Stamp and signature
 ACRONI, d.o.o. 19/72
 Cesta Borisa Kidriča 44, 4270 Alesence
 Čl. skupine SSI
 Member of Slovenian Steel Group