

ACRONI 278696

TEHNIČNA KONTROLA
 Telefon: +386 4 584 10 43
 Telefaks: +386 4 584 10 68
 http://www.acroni.si
 E-mail: anton.papler@acroni.si

Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis 3.1/ Inspection certificate 3.1

Naročnik / Kunde / Customer

Stran/Seite/Page 1 / 1 EN 10 204 3.1
 Sl. / Nr. / No. Datum / Datum / Date

310038002-1 30.01.2012

Narocilo / Bestellung Nr. / Order No. Dobavni list / Lieferschein / Dispatch note
 S4885-1 dsp.34379 310038002 z/oml.črta 30.01.2012

Isotok / Erzeugnis / Product Plates	Vrsta peči / Erweichungsart / Melting furnace E+VOD	Znak izvedenca TK Zelchen des sachverständigen Inspektors' stamp	Znak proizvajalca Zelchen des Herstellers Mark of the Manufacturer
Specifikacije / Vorschriften / Specifications ASTM A 240 Ed.10 ASME SA 240 - 2010 Section II Part A QQ-S-766D	Tip / W.nr. / Type 304L/304 304L/304	Por. / Flaše / Finish No.1 No.1	Korozi. test / Inkrust.korr. / Corrosion test ASTM A262 PRACTICE E:OK
AMS 5511H/AMS 5513H EN 10028-7/ED.2008	530403/530400 SAE 30304L/30304 X5CrNi 18/10 / X2CrNi 18/9 W.Nr.:1.4301/1.4307	1D	EN ISO 3651-2Method A:OK NACE MR 0103-2007 NACE MR 0175-2003
PE9/97/23/EC			

Obseg dobava / Umfang der Lieferung / Extent of material delivery

Por. / Pos. / Item	Sl. št./no Schmelzen Nr. Heat No.	Sl. plošče Wahrschrift Plate No.	Teža neto Gewicht Weight	Dimenzije Abmessungen Dimensions	Sl. kom. Stückzahl Quantity	Sl. vzorca Proba Nr. Sample No.
3	278696	78171	9203	3.75 / 78 / 240	1	78171 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl.vzorca Probe Nr. Sample No.	Sl. vzorca Proben lags Position	Nap.tečenja Dehn granz Yield 0.2% Rp0.2	Nap.tečenja Dehn granz Yield 1% Rp1	Nalobnost Zugfestigkeit Tensile str. Rm	Raztezak / Bruchdehnung / Elongation AS % ASD % ADG %	Kontrake, Einschnürung Red. of area %	Trdota Härte Hardness HRC	Zilavost / Kerbschlag / Impact pri /amer del /lags at/psall.
Zahteva Anforderung Requirum.	MIN MAX	30	75	40	92	66	85	252 247 250 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vzdotzno / Langa / Longitudinal P - Prečno / Quer / Transverse Upogib / Biege / Bend ;

Kemična analiza / Chemische Zusammensetzung / Chemical Composition

Sarza/Schmelzen Nr./ Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferrite
278696	0.017	0.37	1.76	0.036	0.001	18.21	8.14	0.34	0.32	0.12	0.0800	0.007	<0.005	

Opombe / Bemerkungen / Remarks

**THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV SÜD Gruppe.
 "COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB : SLOVENIA - EU"
 We confirm herewith that the delivered material complies with the terms of the order.**

ACRONI 19/72
 ACRONI d.o.o.
 Ceste Borisa Kidriča 44, 4270 Jesenice
 Član skupine SV Zg in podiz
 Member of the group SV Zg in podiz
 Stamp and signature

R540