

ACRONI

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Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis
 3.1/ Inspection certificate 3.1

Narocnik / Kunde / Customer

Stran/Seite/Page 1/1 EN 10 204 3.1
 St. / Nr. / No. Datum / Datum / Date

310025020-1 06.04.2011

Narocilo / Bestellung Nr. / Order No. Dobavni list / Lieferschein / Dispatch note
 S4673-1 disp. 32637 310025020 z/vom/rom 06.04.2011

Izdelek / Erzeugnis / Product Vrsta pecl / Ershmetzusan / Melting furnace Znak izvedenca TK / Zeichen des sachverständigen Inspektors' stamp Znak proizvajalca / Zeichen des Herstellers / Mark of the Manufacturer

Plates E+VOD

Specifikacije / Vorschriften / Specifications Tip / W.nr. / Type Pov./Flache / Finish Koroz. test / Int.krist.korr. / Corrosion test
 ASTM A240 Ed.09 316L/316 No.1 ASTM A262 PRACTICE E:OK
 ASME SA 240 - 2007 Section II Part A + Add.09 316L/316 No.:1
 QQ-S-766D

AMS 5507F/AMS 5524K S31603/S31600
 EN 10028-7/ED.2008 SAE 30316L/30316 EN ISO 3651-2 Method A:OK
 X2CrNiMo 17/12/2 / 1D
 X5CrNiMo 17/12/2
 W.Nr.1.4404/1.4401 NACE MR 0103-2007
 NACE MR 0175-2003

PED/97/23/EC

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. / Pos. / Item	St. sarze / Schmelzen Nr. / Heat No.	St. plosce / Walztafel / Plate No.	Teza neto / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	St. kom. / Stückzahl / Quantity	St. vzorca / Probe Nr. / Sample No.
2	274938	28616	7362	3,00 / 78 / 240	1	28616T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St.vzorca / Probe Nr. / Sample No.	Smer vzorca / Proben lage / Position	Nap.tecenja / Dehn granca / Yield 0,2% KSI	Nap.tecenja / Dehn granca / Yield 1% KSI	Nat.trdnost / Zugfestigkeit / Tensile str. KSI	Raztezek / Bruchdehnung / Elongation	Kontrakt. / Einschnurung / Red. of area %	Trdnost / Harte / Hardness HB	Zilavost / Kerbschlag / Impact pri / smer / Age	al/post.
28616 T	P	39,73	80,18	56,8	77,2	65,2	80	248	256 251 68

Kemicka analiza / Chemische Zusammensetzung / Chemical Composition

Sarza / Schmelzen Nr. / Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferite
274938	0.018	0.36	1.71	0.040	0.001	16.52	10.10	0.34	2.19	0.17	0.0382	<0.005	<0.005	

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.

We confirm herewith that the delivered material complies with the terms of the order.

ACRONI
 Firmenstempel und Unterschrift
 Stamp and signature
 Cesta Borisa Kidric 44, 4276 Jesenice
 Član skupine SI
 Member of Slovenian Steel Group