

-AP.369

274158

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Potrđilo o prevzemu 3.1/Abnahmeprüfzeugnis 3.1/ Inspection certificate 3.1

Meropnik / Kunde / Customer

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 Sl./Nr./No. Datum / Datum / Date

310021003-1 19.01.2011

Naręko / Bestellung Nr. / Order No. Dobavil list / Uchersreho / Dispatch notes
54633-1 dep.32301 **310021003** / Datum / Date **17.01.2011**

izdelak / Erzeugnis / Product Plates	vrsta peci / Erhitztemperatur / Melting furnace E+VOD	Znak izvedence TK Zeichen des schweißtechnischen inspektors' stamp		Znak proizvajalca Zeichen des Herstellers Mark of the Manufacturer	
Specifikacije / Vorschriften / Specifications ASTM A 240 Ed.09 ASME SA 240 - 2007 Section II Part A + Add.09 QQ-S-766D	Tip / W.nr. / Type 304L/304 304L/304	Podj / Rachi / Finish No.1 No.:1	Koroz. test / Ist.Mid.kor. / Corrosion test ASTM A262 PRACTICE EtOH		
AMS 5511H/AMS 5513H EN 10028-7/ED.2008	S30403/S30400 SAE 30304L/30304 X2CrNi 18/10 / X2CrNi 18/9 W.Nr.:1.4301/1.4307	1D	EN ISO 5651-2Method A:OK NACE MR 0105-2007 NACE MR 0175-2003		

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Por. Pos. / Kom	Sl. vrsta / Schmelz Nr. / Heat No.	Sl. pisave / Walzstuf / Plate No.	Teza teko / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	Sl. korn. / Streckzahl / Quantity	Sl. vrsta / Probe Nr. / Sample No.
2	274181	17920	2454 P311	1.00 / 78 / 240	1	17920 T
6	274158 ✓	17029	7562 P312	3.00 / 78 / 240	1	17029 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl. vrsta / Probe Nr. / Sample No.	Erner vrsta / Proben type / Position	Nap. granica / Dehn granica / Yield strength / Yield	Map. lonceja / Dehn granica / Tensile strength / Tensile	Relativna / Zupeljstikost / Tensile str. / Elongation	Raztezek / Bruchdehnung / Elongation	Kontrakc. / Einachmung / Red. of area	Trdota / Hute / Hardness	Zivost / Kerbschlag / Impact pri / after bol / age / wpost	Sl. vrsta / Probe Nr. / Sample No.
	MIN	30	75	40			92		
	MAX								
17029 T	P	45,58	87,87	59.1	82.1	59,7	86	254	266
17920 T	P	42,05	87,29	53.5	74.5	61,8	85	262	251

G - Glava / Kopf / Top H - Roga / Fuge / Bottom V - Valovino / Luga / Longitudinal P - Prečno / Quer / Transversal Upogib / Biega / Bend:

ACRONI Zg la podpis
 ACRONI, d.o.o. Firmenstempel und Unterschrift
 Cesta Boris Kidric 44, 4270 Ilirija
 Clan skupine SSI
 Member of Ssweman Steel Gr.

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S/Nr.No. 510021003-1

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Kemická analýza / Chemische Zusammensetzung / Chemical Composition

Sazba/Schmelze #1 / %C Heat No.	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Fente
274158	0.019	0.35	1.70	0.040	0.003	18.11	8.18	0.33	0.36	0.11	0.0880	0.007	<0.005 P312
274181	0.021	0.31	1.73	0.039	0.001	18.64	8.09	0.38	0.39	0.12	0.0971	0.008	<0.005 P311

Oponke / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.

We confirm herewith that the delivered material complies with the terms of the order.

Zig in podpis
 Firmenstempel und Unterschrift
 Stamp and signature
ACRONI
 ACRONI d.o.o.
 Cesta Borisa Kidriča 44, 4270 Jc.
 Član skupine SSI
 Member of Slovenian Steel Group.