

STAIJA

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Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis 3.1/ Inspection certificate 3.1		Narocnik / Kunde / Customer
Stran/Selje/Page 1 / 1 St. / Nr. / No.	EN 10 204 3.1 Datum / Datum / Date	
310019136-2	26.11.2010	

Narocilo / Bestellung Nr. / Order No.	Dobavni list / Lieferschein / Despatch note
S4562-Disp.31815	310019136 z/vn/rom 26.11.2010

Izdelek / Erzeugnis / Product	Vrsta peči / Erschmelzansatz / Melting furnace	Znak izvedenca TK Zeichen des sachverständigen Inspectors' stamp	Znak protizvalca Zeichen des Herstellerwerks Mark of the Manufacturer
Plates	E+VOD		

Specifikacija / Vorschriften / Specifications	Tip / W.nr. / Type	Pov. / Fläche / Finish	Koroz. test / Int.krist.korr. / Corrosion test
ASTM A240 Ed.09 A 480 ASME SA 240 - 2007 Section II Part A + Add.09 QQ-5-766D	316L/316 316L/316	No.1 No.:1	ASTM A262 PRACTICE E:OK
AMS 5507F/AMS 5524K EN 10028-7/ED.2008	S31603/S31600 SAE 30316L/30316 X2CrNiMo 17/12/2 / 1D X5CrNiMo 17/12/2 W.Nr.1.4404/1.4401		EM ISO 3651-2Method A:OK NACE MR 0103-2007 NACE MR 0175-2003
PED/97/23/EC			

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. Pos. Item	St. sarže Schmelzen Nr. Heat No.	St. plošče Walztafel Plate No.	Teža neto Gewicht Weight	Dimenzije Abmessungen Dimensions	St. kom. Stückzahl Quantity	St. vzorca Proba Nr. Sample No.
6	273556	98989	6902	3.75 / 78 / 180	1	98989T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl.vzorca Probe Nr. Sample No.	Smer vzorca Proben lage Position	Nap.tecenja Dehn granca Yield 0.2% KSI Yield 1% KSI	Nap.tecenja Dehn granca Yield 0.2% KSI Yield 1% KSI	Nal.črdnost Zugfestigkeit Tensile str. KSI	Raztezak / Bruchdehnung / Elongation AS % 150 % 200 %	Kontrake. Einschnürung Red. of area %	Trdota Harte Hardness HRC	Zilavost / Kerbschlag / Impact pri / smer bal / age at / nosl.
Zahteva Anforderung. Requirem.	MIN MAX	30	75	75	40		95	
98989 T P		42,34	80,62	54.1	75.3	62,1	82	254 259 264 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vz dolžno / Längs / Longitudinal P - Prečno / Quer / Transverse Upogib / Biege / Bend :

Kemična analiza / Chemische Zusammensetzung / Chemical Composition

Sarža/Schmelzen Nr./ Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferrite
273556	0.013	0.30	1.24	0.038	0.001	16.92	10.30	0.33	2.16	0.15	0.0553	<0.005	<0.005	

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV SÜD Gruppe.

We confirm herewith that the delivered material complies with the terms of the order.

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