

HT # 273105



# Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.  
 Telefono 0444.968211 - Fax 0444.963836  
 Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
 Telefono 0471.924111 - Fax 0471.924497

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST083607 / 2017 /  
 Prüfung/Test/Essai

Cliente / Besteller/Purchaser/Client  
**VALBRUNA STAINLESS INC.**  
 2400 TAYLOR STREET WEST  
 46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura: Forged - Annealed FORGED  
 Lieferzustand  
 Delivery state  
 Etat de livraison

Produttore:  
 Hersteller/fabrikant/Usine productrice

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr: 54458 STOCK CHINO  
 Bestell  
 Your order  
 Commande

Tipo di Elaborazione: E+AOD  
 Erschmelzungsart  
 Melting process  
 Mode d'elaboration

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Siglas de fusine productrice



Conferma ordine nr: EI17006140  
 Werkz./Our Order/Ref. nr.

Qualità: 316/316L  
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:  
 Stempel des Werkstoffverständigen  
 Inspector's stamp/Pointon de l'assesseur

MR

Avviso di Spedizione: D-VI17016674  
 Lieferanweisung/Packing list/B.L.

Marca: APML  
 Markenbezeichnung  
 Brand / Nuance

Punzonatura: 316/316L  
 Kennzeichnung  
 Marking  
 Marquage

### SPECIFICHE :

Anforderungen / Requirements / Exigences

Note:

Aufzeichnungen / Notes / Notas

VSI 0 316/316L A  
 AISI 316/316L  
 AMS 5648 M S31600 A  
 AMS 5653 H S31603 A  
 ASME-QQ-S-763 D 316/316L A  
 ASME SA182 2015 S31600/03 A (0)  
 ASME SA193 2015 B8M CLASS1 (1)  
 ASME SA276 2015 S31600/03 A (2)  
 ASME SA320 2015 B8M CLASS1 (3)  
 ASME SA479 2015 S31600/03 A (4)  
 ASTM A182 2016 S31600/03 A (5)  
 ASTM A193 2016 B8M CLASS1  
 ASTM A262 2015 PRACTICE E  
 ASTM A276 2016 S31600/03 A  
 ASTM A314 2015 S31600/03  
 ASTM A320 2015A B8M CLASS1  
 ASTM A370 2017  
 ASTM A473 2001 S31600/03 (6)  
 ASTM A479 2016 S31600/03 A  
 MIL-S-862 B/1 316/316L  
 NACE MR0103 2010 S31600/03 A  
 NACE MR0175 2015 S31600/03 A (7)  
 QQ-S-763 F 316/316L A

- (0)SECTION II PT.A 2015 EDITION For products machined directly from bar refer to ASME SA479.
- (1)SECTION II PT.A 2015 EDITION
- (2)SECTION II PT.A 2015 EDITION
- (3)SECTION II PT.A 2015 EDITION
- (4)SECTION II PT.A 2015 EDITION
- (5)For products machined directly from bar refer also to ASTM A479.
- (6)Chemical analysis only.
- (7)ANSI/NACE MR0175/ISO 15156-3, third edition November 23,2015

Tolleranza: ASTM A484-16 TABLE 3

Tolleranza/Allowance/Tolerance

Pos. nr. Pos. nr. N. de peça	Oggetto Gegenstand Product description Description de produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Lohnr. Lot nr. Lot nr.
0080	Round	13,0000	196/ 196	273105		7.568	707411600

March 15/18

Vicenza, 09/06/17

VCQ012 - MEST083607

(Mod. MCE2) WSP-04/12/2016-04/13/2016-07/2016

Il collaudatore di stabilimento / der Werkstoffverständige / Works Inspector / L'agent d'usine

M. RIZZOTTO *[Signature]*

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 Telefono 0444.988211 - Fax 0444.983838  
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 Bestell  
 Your order  
 Commande

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 Erzeugnisart  
 Melting process  
 Mode d'elaboration

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Styles de fusine production



Conferma ordine nr: EI17006140  
 Werks/Dur Order/Réf nr.

Qualità: 316/316L  
 Werkstoff/Grade/Numéro

Punzone del Collaudatore:  
 Stempel des Werksachverständigen  
 Inspector's stamp/Plombon de l'essayeur

MR

Avviso di Spedizione: D-VI17016674  
 Lieferanzahl/pecking list/QLL

Marcas: APLM  
 Markenbezeichnung  
 Brand / Nuencia

Punzonatura: 316/316L  
 Kennzeichnung  
 Marking  
 Marquage

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2008, ISO/TS16949 : 2009, AS 9100C

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 and 2014/68/EU by TUEV and LLOYD'S  
 Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
 Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the products.

Vicenza, 09/06/17

VCC012 - MEST083607

(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine

M. RIZZOTTO

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