

# ACRONI

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 SL / Nr. / No.

EN 10 204 3.1

Datum / Datum / Date

**310008557-2**

09.04.2010

Narocnik / Kunde / Customer  
 270387

Narocilo / Bestellung Nr. / Order No.

4422 d/isp. 30590

Obavni list / Lieferschein / Despatch note

310008557 z/ozn/izom 09.04.2010

Izdelek / Erzeugnis / Product

Plates

Vrsta pecl / Erschmelzungsart / Melting furnace

E+VOD

Znak izvedenca TK  
 Zeichen des sachverständigen  
 Inspectors' stamp



Znak proizvajalca  
 Zeichen des Herstellerwerks  
 Mark of the Manufacturer



Specifikacije / Vorschriften / Specifications

ASTM A 240 Ed.09

ASME SA 240 - 2007 Section II Part A + Add.09

QQ5-S-776D

Tip / W.nr. / Type

304L/304

304L/304

Pov./Flache / Finish

No.1

No.:1

Koroz. test / Int.krist.korr. / Corrosion test

ASTM A262 PRACTICE E:OK

AMS 5511H/AMS 5513H  
 EN 10028-7/ED.2008

S30405/530400

SAE 30304L/30304

X5CrNi 18/10 /

X2CrNi 18/9

W.Nr.:1.4301/1.4307

CZ-IIa

EH ISO 3651-2Method A:OK

PED/97/23/EC

NACE MR 0103-2007

NACE MR 0175-2003

### Obseg dobava / Umfang der Lieferung / Extent of material delivery

Poz. / Pos. / Item	St. sarza / Schmelzen Nr. / Heat No.	St. ploste / Wafriziale / Plate No.	Teza neto / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	St. kom. / Stückzahl / Quantity	SL vzorca / Probe Nr. / Sample No.
6	270587	60972	5437	3.50 / 79 / 150	1	60972 T

### Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St.vzorca / Probe Nr. / Sample No.	Smer vzorca / Proben lage / Position	Nap.tecenja / Dehn granca / Yield 0.2% xSI	Nap.tecenja / Dehn granca / Yield 1% xSI	Nat.vrdnost / Zugfestigkeit / Tensile str. xSI	Raztezok / Bruchdehnung / Elongation	Kontrakt. / Einschnürung / Red. of area %	Trdota / Harte / Hardness HB28	Zilavost / Kerbschlag / Impact pri / smer bel / age at / posit.
60972 T P	45,82	83,37	55.1	82.6	67	85	263	268

### Kemicka analiza / Chemische Zusammensetzung / Chemical Composition

Sarza / Schmelzen Nr. / Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Feritite
270387	0.017	0.34	1.67	0.040	0.001	18.15	8.17	0.58	0.38	0.14	0.0970	0.011	<0.005	

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007  
 FREE FROM KNOWN CONTAMINATION WITH MERCURY  
 NC WELD REPAIR  
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED  
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK  
 FREE FROM RADIOACTIVE CONTAMINATION  
 Certified acc. Pressure Equipment Directive (97/23/EC)  
 by TÜV-CERT-Certification body for pressure equipment of the  
 TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.

Jacquet NO  
 13469

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