

ACRONI

Telefax: +386 4 584 10 68
 http://www.acroni.si
 E-mail: askube@acroni.si

Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis
 3.1/ Inspection certificate 3.1

Narocnik / Kunde / Customer

Stran/Seite/Page 1/1
 SL / Nr. / No.

EN 10 204 J.1

Datum / Datum / Date

310000148-1

26.06.2009

267624

Narocilo / Bestellung Nr. / Order No.

Dobavni list / Lieferchein / Despatch note

FACES

E+VOD

Inspectors' stamp



Mark of the Manufacturer

Specifikacije / Vorschriften / Specifications

ASTM A240/A240M/ED.08
 ASME SA 240/SA240M 2007 Section II Part A
 QQ5-5-776D

Tip / W.nr. / Type

304L/304

304L/304

Pov./ Rache / Finish

No.1

No.:1

Koroz. test / Int.krist.korr. / Corrosion test

ASTM A262 PRACTICE E:OK

AMS 5511H/AMS 5513D

530403/530400

SAE 30304L/30304

NACE MR 0105-2007

NACE MR 0175-2003

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Pos. / Item	Sl. sarža Schmelzen Nr. Heat No.	Sl. plošče Wahlzettel Plate No.	Teža neto Gewicht Weight	Dimenzije Abmessungen Dimensions	St. kom. Stückzahl Quantity	St. vzorca Probe Nr. Sample No.
1	267678	34096	5522	2.25 / 78 / 240	M 855 1	34096 T
3	267624 ✓	33724	5481	4 / 78 / 134	M 856 1	33724 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St.vzorca Probe Nr. Sample No.	Smr. vzorca Proben lage Position	Nap.tečenja Dehn grenze Yield 0.2% K ₀₁	Nap.tečenja Dehn grenze Yield 1% K ₀₁	Nat.trdnost Zugfestigkeit Tensile σ _{0.2}	Reztetek / Bruchdehnung / Elongation AS % A50 % A80 %	Kontrakt. Einschnürung Red. of area %	Trdota Harte Hardness HRC	Zilavost / Kerbschlag / Impact pri / smer del / lage at/posit.
		MIN						
		MAX						
33724 T	P	41,32	50,6	87,43	49,8 70.2	63,3	86	279 284 287 68
34096 T	P	37,99	42,48	86,13	54,7 76.6	67,9	86	254 251 242 68
267678		0.014	0.52	1.52	0.037 0.002 18.26 8.08 0.37 0.31	0.17 0.16	0.0752 0.1000	0.008 <0.005 0.008 <0.005

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK

ACRONI
 ACRONI, d.o.o.
 Cesta Borisa Kidriča in Filipa U. Jenčiča
 Član skupniinženstvenega in kontrolnega
 Member of Control and Signatory

19/72

M 855, M 856